This is an E-Revo with a Castle Creations Brushless System pre-installed from the factory. It is designed to eliminate guesswork and provide a truly Ready-To-Race° brushless powerhouse right out of the box. The E-Revo is manufactured by Traxxas and is backed by full Traxxas factory support. The installed Mamba Monster power system (electronic speed control, motor, on/off switch) is manufactured by Castle Creations. All support for the power system will be handled directly by Castle Creations and will be subject to Castle Creations' warranty and service terms. Traxxas will not provide direct service and support for the installed power system. If you cannot accept this product support arrangement, do not run the model or open any of the enclosed materials. Return the model to your hobby dealer. Note that your hobby dealer absolutely cannot accept an item for return or exchange after it has been run or is otherwise no longer in as-new condition.

The Power System is <u>NOT WATERPROOF.</u> Do not expose the power system to any type of water, condensation, or moisture.







Covers Model #5608

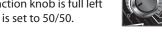
E-Revo Brushless Addendum

- Refer to supplied Castle Creations Mamba Monster instruction manual for full operation details.
- Read and follow all operating instructions prior to running the model.
- The information on this addendum and in the Castle Creations Mamba Monster instructions supersedes the information in the Traxxas E-Revo Owner's Manual.

Quick Start

Your E-Revo Brushless edition truck has been pre-programmed and "bound" to the transmitter at the factory. Follow these instructions to switch your model on:

- 1. Install the batteries in the transmitter as described in the E-Revo Owner's Manual on page 11.
- 2. Install the batteries in the E-Revo as described in the E-Revo Owner's Manual on page 11.
- 3. Make certain the Multi-Function knob is full left and throttle neutral switch is set to 50/50.



- 4. Switch the transmitter on.
- 5. Switch the speed control on. You will hear a short sequence of tones as ALL the LEDs blink. The sequence will then repeat twice more, then the YELLOW LED will remain illuminated.
- 6. With the E-Revo's wheels off the ground, confirm correct operation of the throttle and steering system. Your E-Revo is ready to drive.

ATTENTION! LiPo Battery Users

The E-Revo Brushless Edition is programmed at the factory for use with LiPo batteries. Your model will run properly with NiMH batteries. To obtain the maximum performance from the included batteries refer to the Mamba Monster manual included with your model for instructions on de-activating the LiPo voltage cut off. If LiPo batteries are used be sure to reset the Mamba Monster to the correct LiPo cutoff voltage for your batteries. Failure to properly reset the Cutoff Voltage may lead to damage or failure of your LiPo batteries. Never use LiPo batteries while Low-Voltage Detection is disabled.

Slipper Clutch Break-In

The E-Revo Brushless Edition's slipper clutch requires a break-in procedure to ensure consistent operation with the extremely high power output of

the included Castle Creations Mamba Monster brushless motor system. The slipper clutch has been adjusted to the correct initial setting for break-in.

Follow these steps to ensure maximum performance and life from your slipper clutch:

- 1. Make your first runs with the model using the stock gearing and 6- or 7-cell NiMH packs, or 2S LiPo packs.
- 2. Drive normally. The slipper clutch should slip momentarily when accelerating aggressively on high-traction surfaces (you will hear a whirring sound when the slipper clutch allows the spur gear to slip).
- 3. If excessive slippage is noticed (slipping that lasts for more than 3 seconds under hard acceleration), or the slipper clutch slips anytime the throttle is applied at any lever, stop driving immediately. Let the slipper clutch cool for 10-15 minutes. When the clutch is cool, test-drive the vehicle again. If you still experience excessive slippage, allow the slipper to cool once more, then tighten the slipper nut ¼ turn (turn the nut clockwise) and repeat the break-in process. Do not adjust the slipper clutch before it has cooled.
- 4. Continue to run the vehicle and monitor slipper clutch performance as noted above, and readjust if necessary. When the run is complete, the slipper should be fully broken in.

After break-in, the slipper clutch is ready for any type of driving, with any batteries up to 6S Lipo. Set the slipper clutch so it only slips for a moment (if at all) under hard acceleration in high-traction conditions. If excessive slippage is noticed, stop driving immediately. Continuing to drive with a loose slipper will cause damage to the slipper unit. You must let the slipper cool down to ambient temperature before tightening the slipper nut and resuming driving.

• Make Sure The Axle Nuts Are Tight Before Each Run

Before operating your E-Revo Brushless Edition, take a moment to make sure the axle nuts are tight, as they may have loosened during shipping. The correct size axle-nut wrench is supplied with the truck. Check the tightness of the axle nuts before each run. The E-Revo's high speed and torque can loosen the nuts over time if left unchecked.



Speed Control Programming Instructions

The Castle Creations Mamba Max speed control should not need reprogramming with normal use. However, if you install a different radio system in your model, or change the transmitter's throttle-neutral setting from 50/50 to 70/30, you will need to reprogram the speed control. Follow these instructions to reprogram the speed control:

- 1. Install the batteries of your choice in the battery compartments and plug the batteries into the speed control.
- 2. Switch on your transmitter.
- 3. Hold full throttle while you switch on the Mamba Monster controller. After a few seconds, you will hear multiple tones and the RED LED will light.
- 4. Hold full brake. After a few seconds, you will hear multiple tones and the YELLOW LED will light.
- 5. Release the trigger to the neutral position. After a few seconds, you will hear multiple tones and ALL THE LEDs will light.

Mamba Monster Specifications:

Cells	18 NiCad / NiMH 6s LiPo
Continuous	More than you can handle!
Resistance	0.0003 Ohms per phase
Brake	Proportional with adjustable curve
Reversible	Yes - with lockout
Low Voltage Cutoff	Programmable
Case Size	2.2" x 1.9" x 1.4"
Weight with Wires	121g
	6.5mm bullet

6. Wait a few more seconds for the speed control to 'arm,' indicated by a double-tone. You are now ready to drive.

Disconnect Batteries After Use

Always disconnect the batteries from the speed control when you are finished using your vehicle. The switch on the speed control only shuts off power to the receiver and servos. The speed control continues to draw power as long as it is plugged in and may overdischarge your batteries if they are left connected to the speed control.

Castle Creations Mamba Monster Warranty

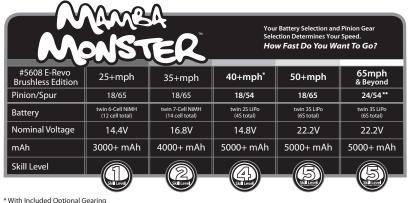
Your Castle speed control is warrantied for one (1) year from date of purchase to be free from manufacturing and component defects. This warranty does not cover abuse, neglect, or damage due to incorrect wiring, over-voltage, or overloading. If you have any questions, comments or wish to return your Castle speed control for warranty or non-warranty repair or replacement, please contact Castle Creations, Inc.

Castle Creations, Inc., 235 South Kansas Avenue, Olathe, KS 66061 Phone: (913) 390-6939, E-mail: support@castlecreations.com www.castlecreations.com

If you have questions or need technical assistance, call Traxxas at

1-888-TRAXXAS

E-Revo Brushless Edition Recommended Speed Settings



CAUTION: Read before operating your model with 65+mph gearing!

- The 24/54 ratio for use with 6S LiPo batteries is designed for maximum speed on smooth surfaces only, with steady acceleration to full throttle.
- Do not use this gear ratio for general driving.
- Avoid repetitive starting and stopping.
- Do not use the 24/54 ratio with NiMh batteries or low-capacity LiPo batteries. 5000mAh LiPo batteries are recommended.
- Allow the motor to cool between runs, and monitor motor temperature.
- Do not use the 24/54 gear ratio for off-road running or overheating and damage may result.
- Do not allow the motor temperature to exceed 200° F or damage and motor failure may result.

To accurately monitor motor temperature, Traxxas suggests the #4091 On-Board Temperature Gauge. The gauge features a large LCD screen, on/ off button for longer battery life, a min/max temp button, a Centigrade/ Fahrenheit button, and a clear Lexan splash guard. Visit your local dealer or Traxxas.com for more information.

E-Revo Brushless Gearing Chart

Spur Gear

		54	56	58	62	65	68
	12	4.50	4.67	4.83	5.17	5.42	5.67
	13	4.15	4.31	4.46	4.77	5.00	5.23
	14	3.86	4.00	4.14	4.43	4.64	4.86
	15	3.60	3.73	3.87	4.13	4.33	4.53
	16	3.38	3.50	3.63	3.88	4.06	4.25
ear	17	3.18	3.29	3.41	3.65	3.82	4.00
Pinion Gear	18	B.000	3.11	3.22	3.44	B 61	3.78
Pini	19	NR	NR	3.05	3.26	3.42	3.58
	20	NR	NR	NR	3.10	3.25	3.40
	21	NR	NR	NR	NR	3.10	3.24
	22	NR	NR	NR	NR	NR	3.09
	23	NR	NR	NR	NR	NR	DNF
	24	NR	NR	NR	NR	NR	DNF
	25	NR	NR	NR	NR	NR	DNF

	1	
B	Stock	gearing

B Optional included gearing (4S LiPo)

Recommended gearing for all battery types

Recommended gearing for 4S LiPo only

Not recommended

Does not fit

^{** 24}T pinion not included. Optional gearing for high-speed running on smooth surfaces only.